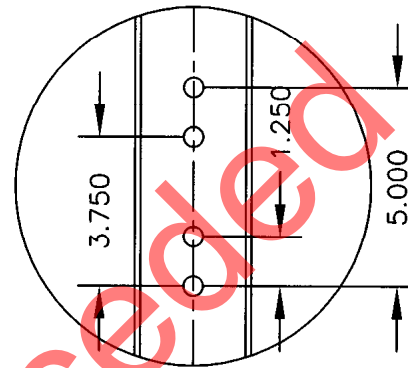
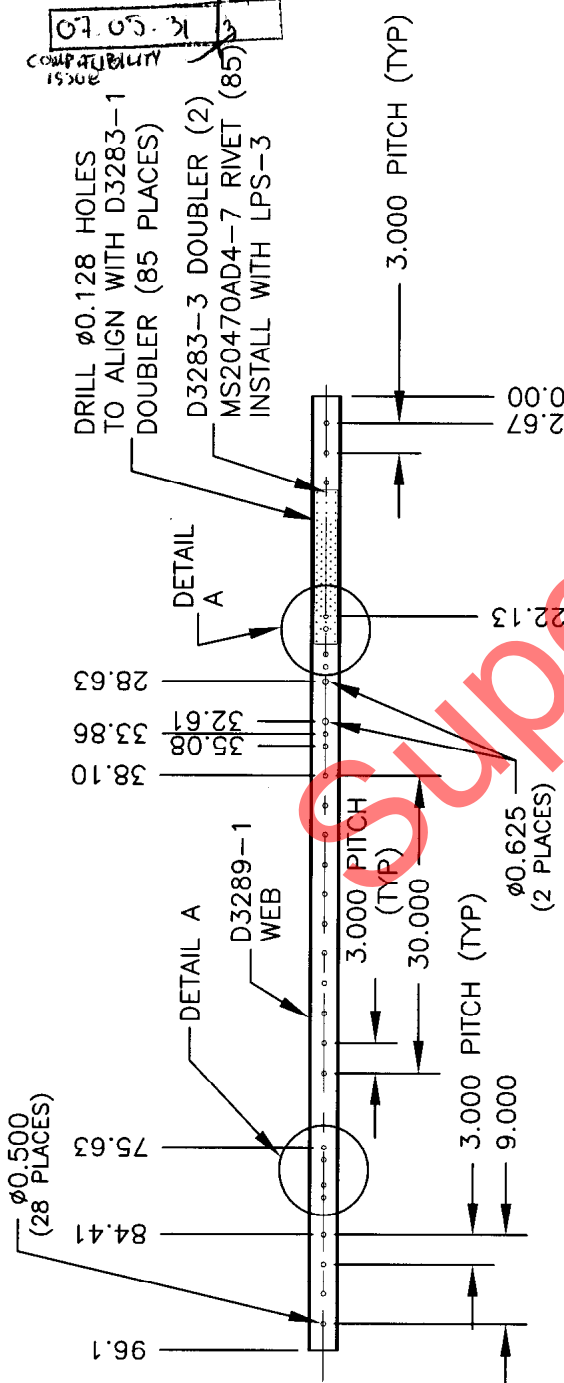


DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3289	REV. B SHEET 1 OF 1
DATE 05.03.16	TITLE FLOAT WEB, 206A/B		SCALE 1:20
A	04.05.18	NEW ISSUE	
B	05.03.16	ADD HOLES FOR OEM COMPATIBILITY	

RELEASED
05-09-06
UNDER REVIEW



DETAIL A
SCALE 1:5
RIVET HOLES NOT SHOWN

D3289-041 FLOAT WEB

- 1) MAKE FROM D2600-5-108 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) APPLY A LAYER OF LPS LABORATORIES' LPS-3 BETWEEN D3283-3 DOUBLERS AND D3289-1 WEB. INSTALL RIVETS COATED IN LPS LABORATORIES LPS-3

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